







Project Title | Sm@rt Edge - Desenvolvimento de Ferramentas Inteligentes

Project Code | CENTRO-01-0247-FEDER-017577; LISBOA-01-0247-FEDER-017577

Main Objetive | 01- Reinforce research, technological development and innovation

Intervention region | CENTRO; LISBOA

Beneficiary Entities | TEANDM - TECNOLOGIA, ENGENHARIA E MATERIAIS S.A.

**INOVATOOLS PORTUGAL, LDA** 

**INSTITUTO PEDRO NUNES** 

**UNIVERSIDADE NOVA DE LISBOA** 

Approval Date | 12-12-2016

Start Date | **01-10-2016** 

Date of the Conclusion | 31-12-2019

Total Eligible Cost | 958.512,16€

European Union Financial Support | FEDER - 651.699,85€

Objectives, activities and expected results:

This project aims to develop a new temperature monitoring system where the cutting tool integrates a thin film temperature sensor and the tool holder contains signal conditioning and wireless data transmission circuits.

The temperature sensor (thin film) should be deposited on the tool's face and positioned as close as possible to the cutting edge. The sensor must be suitable for measuring the temperature at the cutting edge, in a temperature range between room temperature and a maximum of 900 <sup>o</sup>C. It is also intended that the sensor is stable for the life of the cutting tool.

The temperature sensor will be electrically connected to the tool holder for signal processing.

